

# Theme 3 Operation, Maintenance & Decommissioning

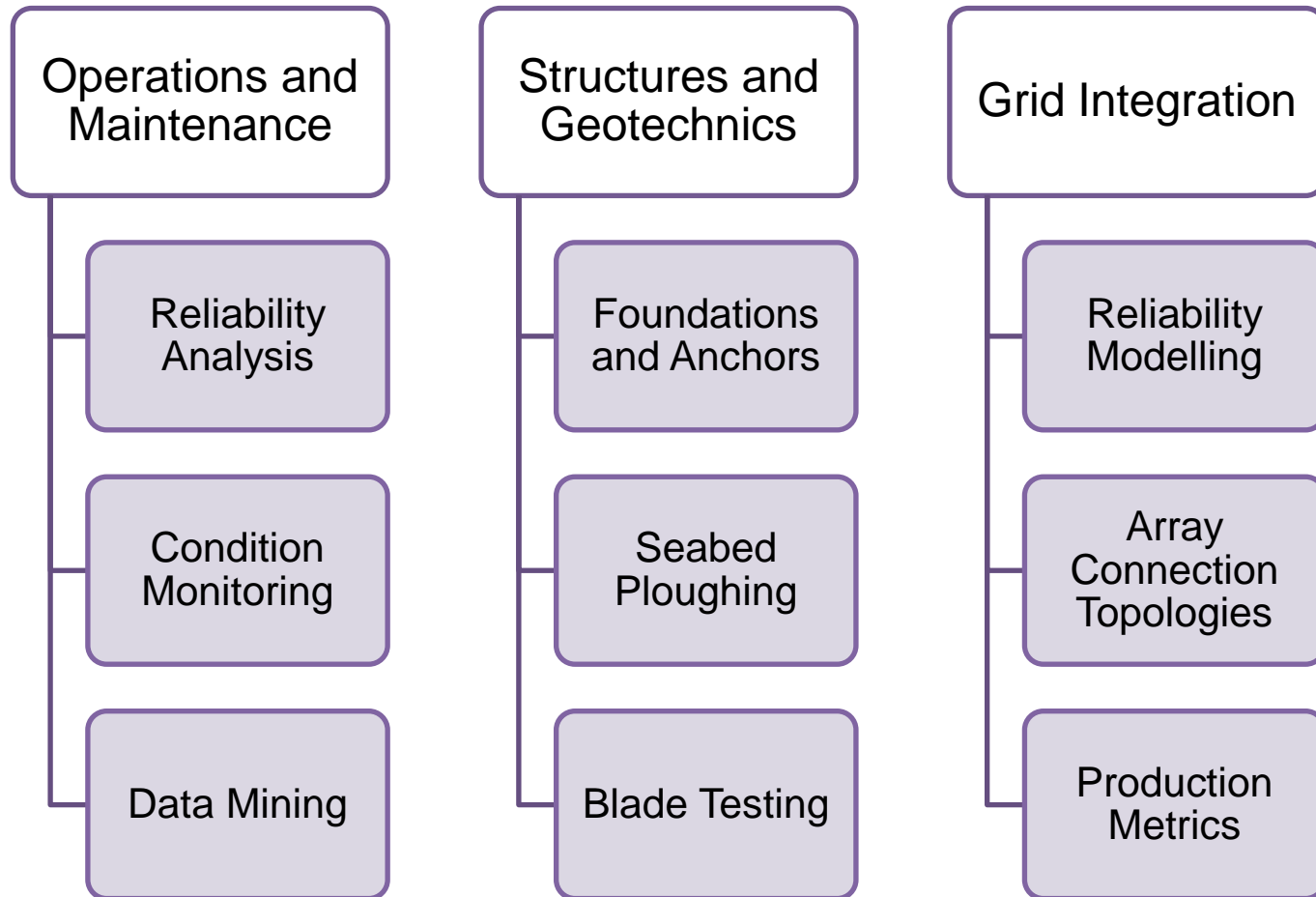
## Durham Research Update

**Dr Donatella Zappalá**

SUPERGEN Wind General Assembly 2017

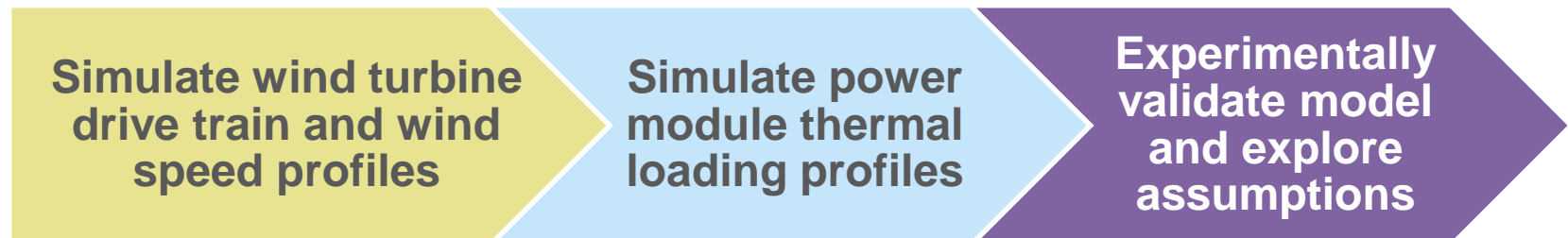
16<sup>th</sup> November 2017

# What do we do at Durham?



# Wind Turbine Power Converter Reliability: Models and Test Rig

1. Which wind speed **operating conditions** cause the **greatest thermal loading** to power modules and how does this correspond to **damage**?
2. Is **manufacturer thermal data** valid for **lifetime estimation** under **complex wind turbine loading conditions**?



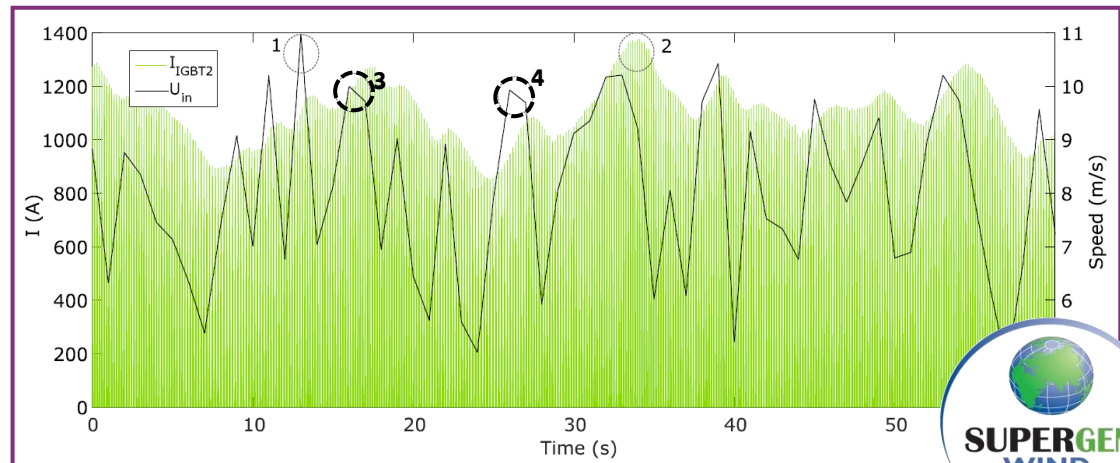
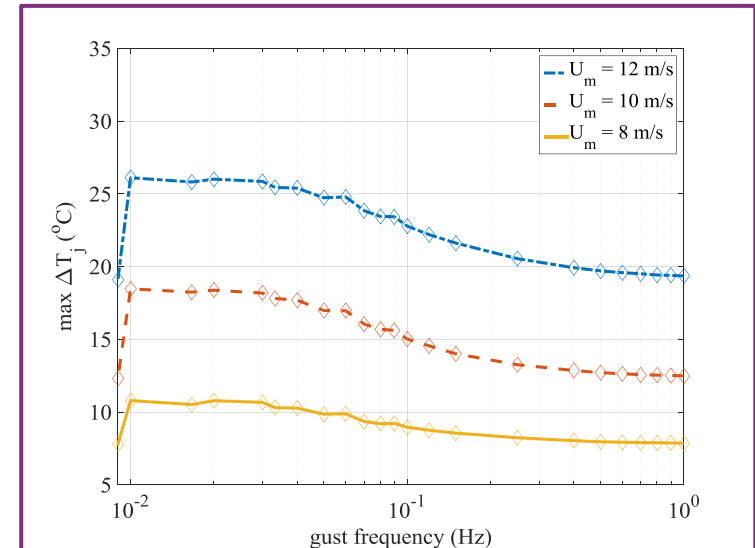
- Chris Smith PhD thesis in final preparation
- Invited paper in IET Power Electronics

# Modelling and Experiment

The lower the frequency of wind speed variation, the higher the temperature swing, the greater the damage

Cannot accurately estimate damage or remaining life from wind speed alone

Turbine drive train has a significant influence on power converter loads

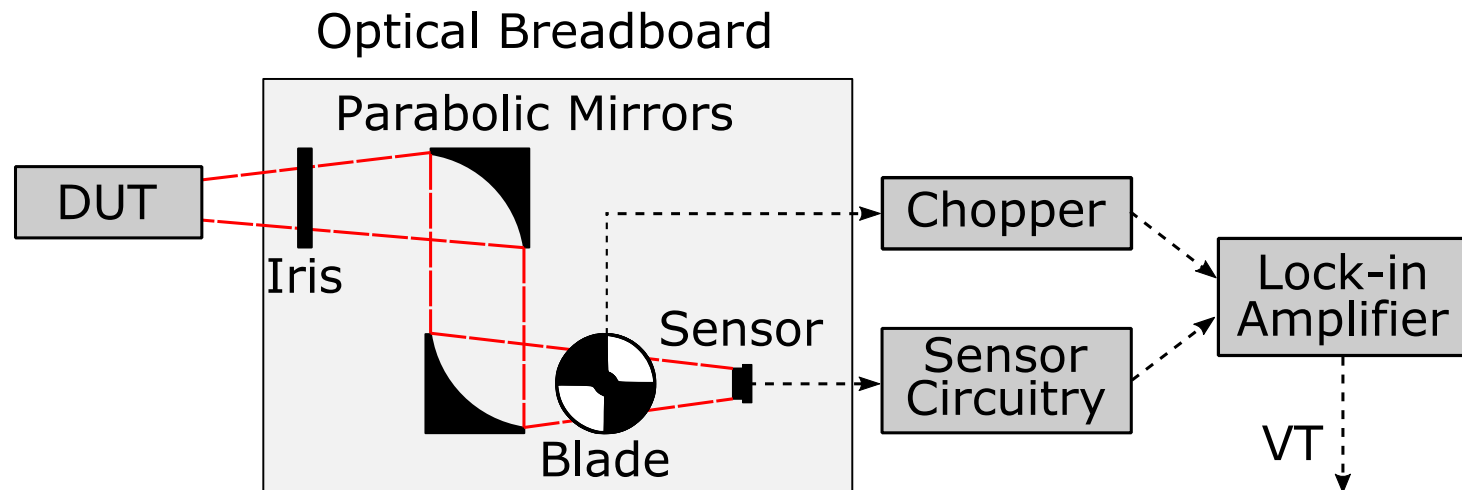


Durham  
University

Department of Engineering

# IR Thermal Measurement

Infra-red sensor and high-frequency chopper allow fast, low-noise temperature measurement on power module IGBTs and diodes



Next challenge: Remove complex lock-in amplifier through signal processing

Ongoing project supported by industrial partner and new lab facilities

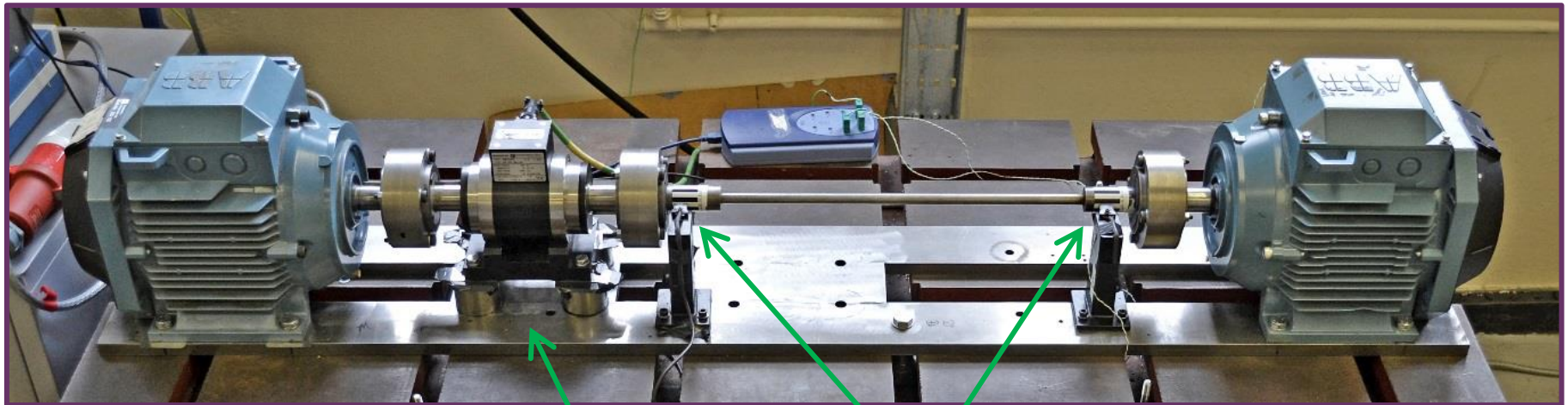


Durham  
University

Department of Engineering



# Optical, Non-Contact Torque Measurement System



Speed-controlled  
Induction Motor

Torque Transducer  
(reference)

Barcodes and  
Optical Probes

Grid-connected  
Induction Generator

- Working alongside Ancona University, Italy
- Paper under review with IOP Measurement Science and Technology

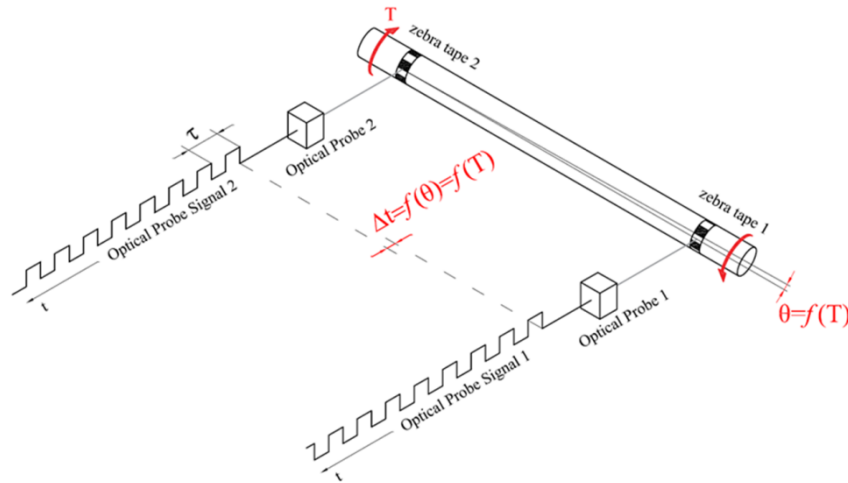


**Durham**  
University

Department of Engineering

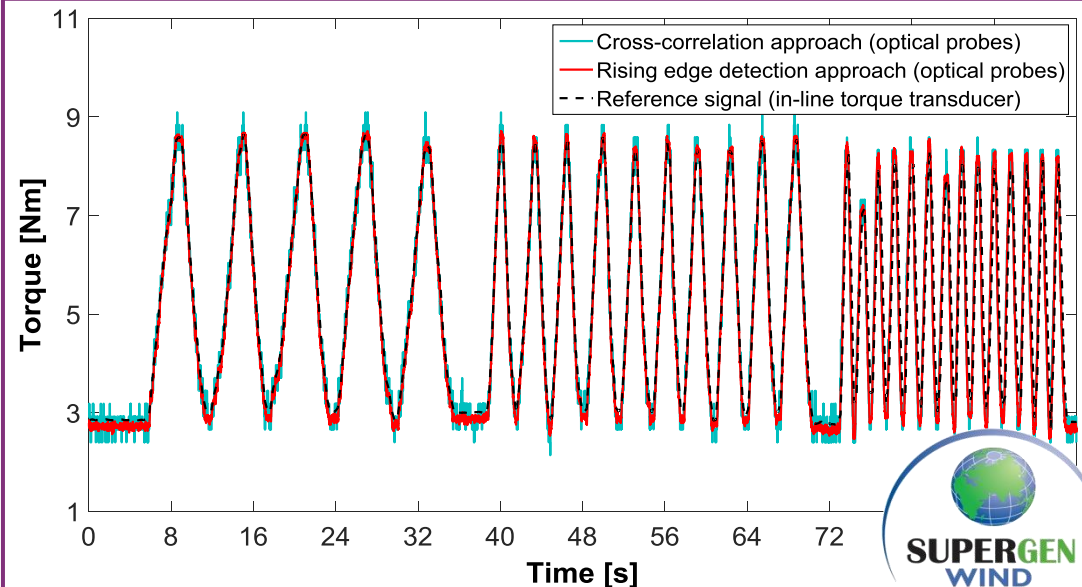
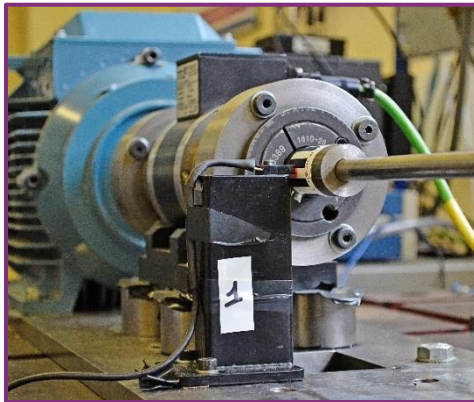


# Optical Torque Measurement



Bar codes on the shaft monitored using simple optical probes to create pulses

Time shifts between pulses analysed over time using either edge analysis or cross-correlation approaches



Durham  
University

Department of Engineering

EPSRC

Engineering and Physical Sciences  
Research Council

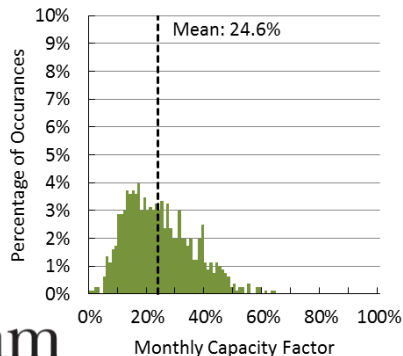
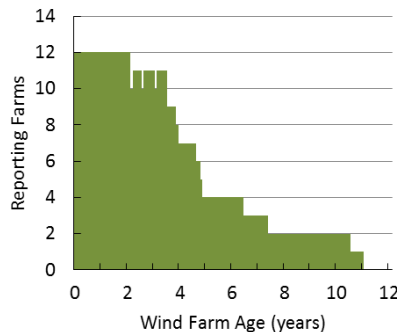


# Performance Analysis

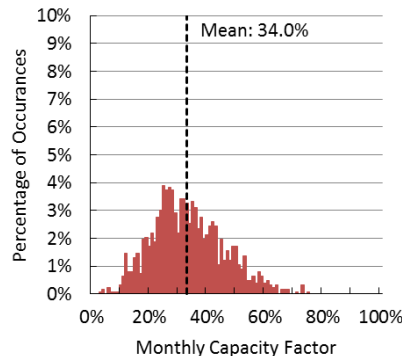
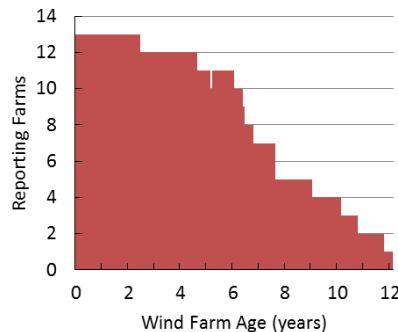
How does wind farm performance change with age?

10000+ turbine years of large onshore, Round 1 and Round 2 capacity factor

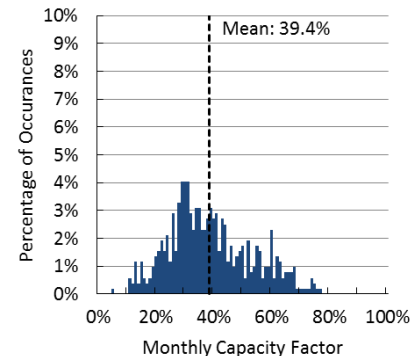
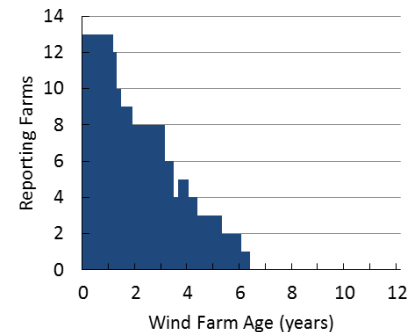
Onshore > 100 MW



Round 1



Round 2



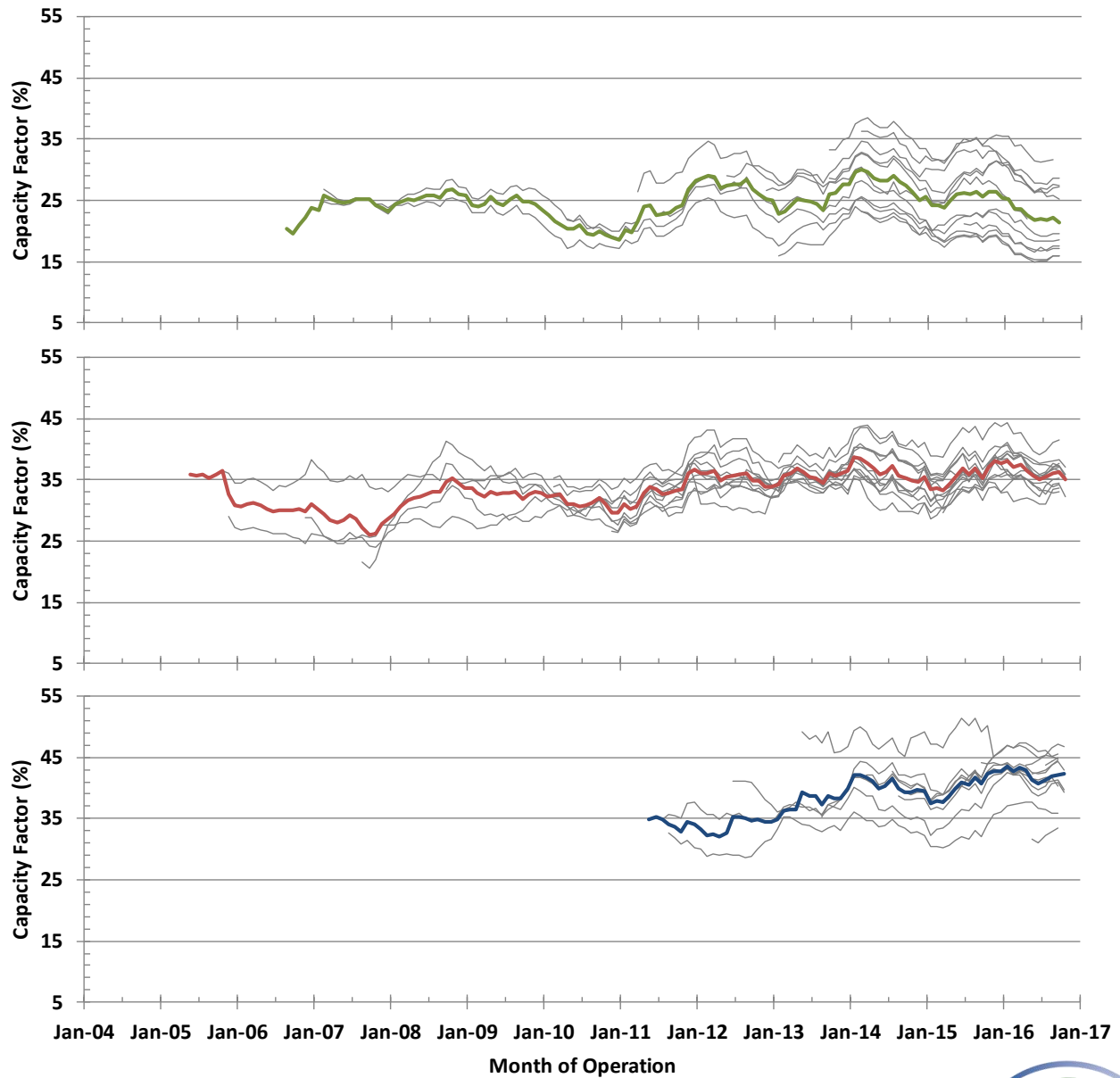
Durham  
University

Department of Engineering





Onshore > 100 MW  
777 WTs  
1.83 GW



Offshore Round 1  
371 WTs  
1.18 GW

Offshore Round 2  
1089 WTs  
3.9 GW



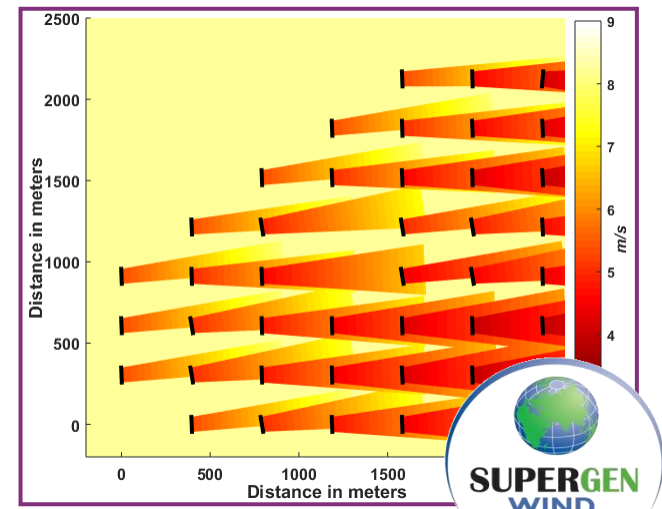
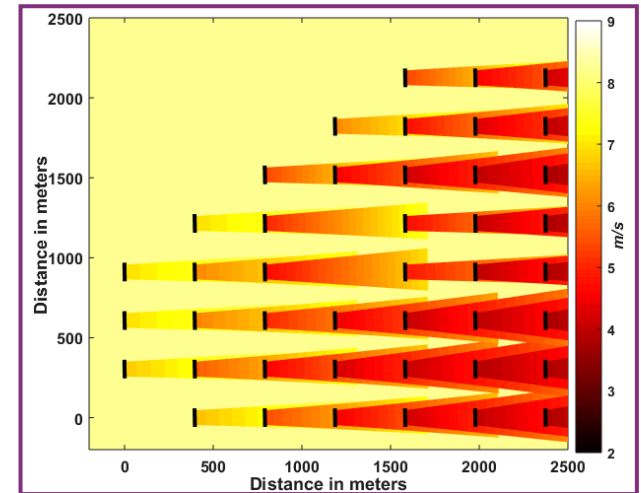
Durham  
University

Department of Engineering



# Other Ongoing Research Topics

- **Uncertain reliability modelling for large offshore wind farms**
  - £3M HOME-Offshore project
- **Controlling wakes for improved production**
  - Fast optimisation
- **Oil contamination monitoring**
  - Sensors and signal processing
- **Combining SAP and SCADA for improved monitoring and reliability analysis**
  - Two PhD students funded by Ørsted (DONG)



# Theme 3 Operation, Maintenance & Decommissioning

## Durham Research Update

Thank you for your attention.  
Any questions?

**Dr Donatella Zappalá**

[donatella.zappala@durham.ac.uk](mailto:donatella.zappala@durham.ac.uk)